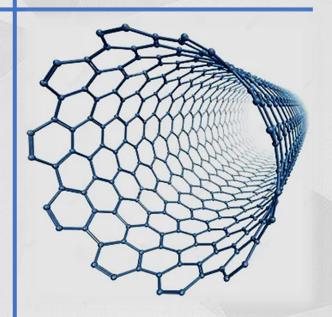




FIBER REINFORCED POLYMER «FRP»

State of the art, fields of application and production technologies.



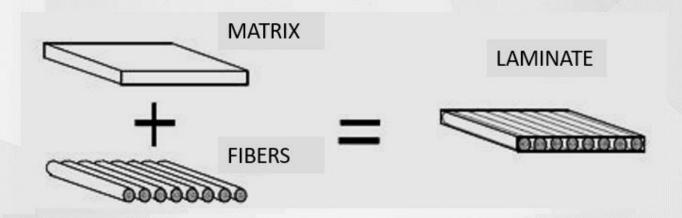




What is a material FRP?

The <u>Fibers Reinforced Polymers</u> are characterized by the combination of two or more components with distinct physical and chemical properties.

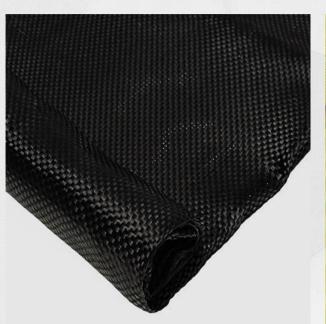
- Matrix
- Fibers





TRADITIONAL TYPES OF FIBERS







CARBON





TYPES OF MATRIX

PLASTIC MATERIALS

Thermoplastic

Polyethylene (PE)

Polypropylene (PP)

Thermoset

Epoxy Resin

Polyester Resin





ADVANTAGES

- **High Strength and Stiffness:** Fiber reinforcement significantly increases the strength and stiffness of the material.
- Lightness: They are lighter than traditional materials such as steel or aluminium.
- **Corrosion resistance:** They are resistant to corrosion, increasing the life of the products in which they are used.
- **Design Versatility:** It is possible to create complex shapes, offering greater design freedom.





Their high performance allows significant uses in multiple industrial sectors:

- Marine
- Aerospace
- Aeronautical
- Automotive
- Eolic
- Various

as well as a whole new series of innovative sectors.



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FIELDS OF APPLICATION

Marine







Marine







Aerospace





RADOME



Automotive



PARTS FOR BUS







Eolic





WIND TURBINE



Various





POOL





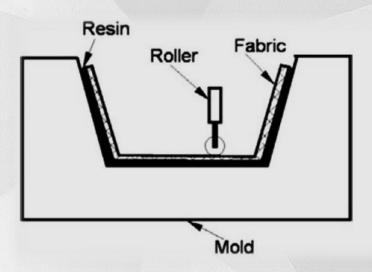
It is possible to use numerous production techniques; the choice of the production process depends on the final product you want to obtain.

- Manual: for large and irregularly shaped objects.
- **Infusion:** to obtain composites with high mechanical performance and good repeatability of the physical properties of the finished product.
- Resin Transfer Molding (RTM): for the production of composites with an effective quality/price ratio. It also allows you to create complex shapes with high control of the reinforcement arrangement.
- Autoclave: for the manufacturing of high-performance components in the aeronautical and aerospace industry.



Manual



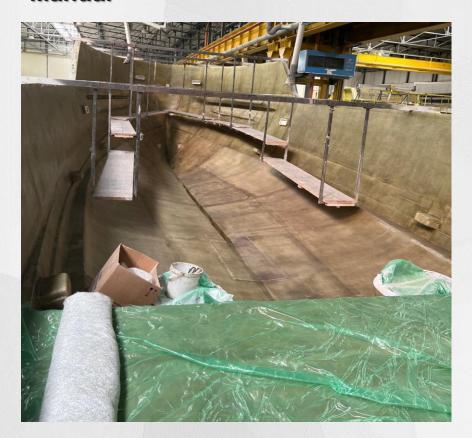


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Production technologies

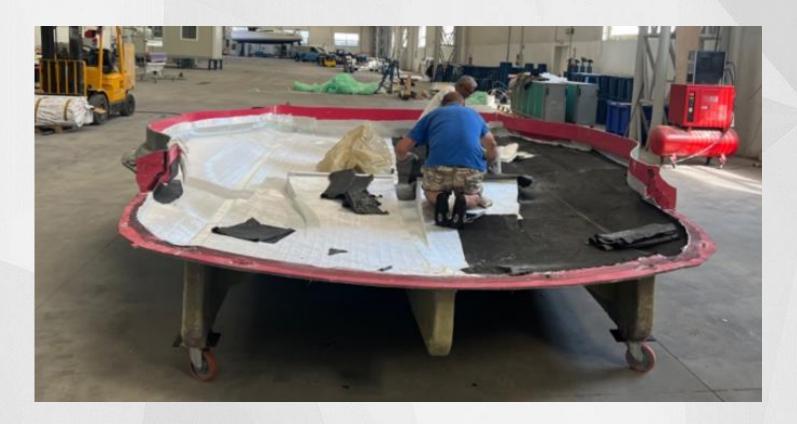
Manual







Pre-infusion (Fibers dressing)



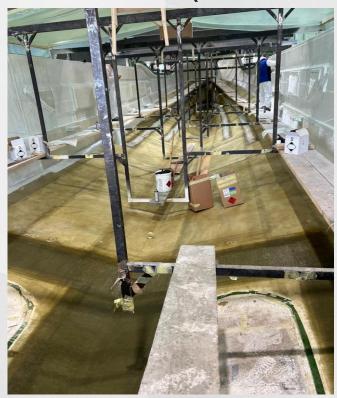


Pre-infusion (Fibers dressing)

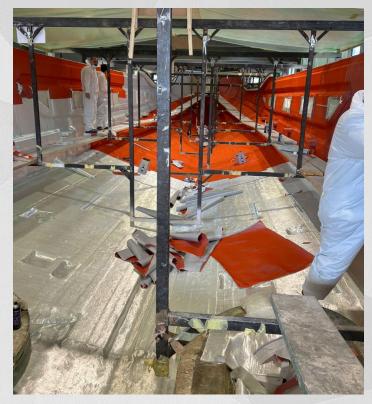




Pre-infusion (Fibers dressing and PVC kitting)





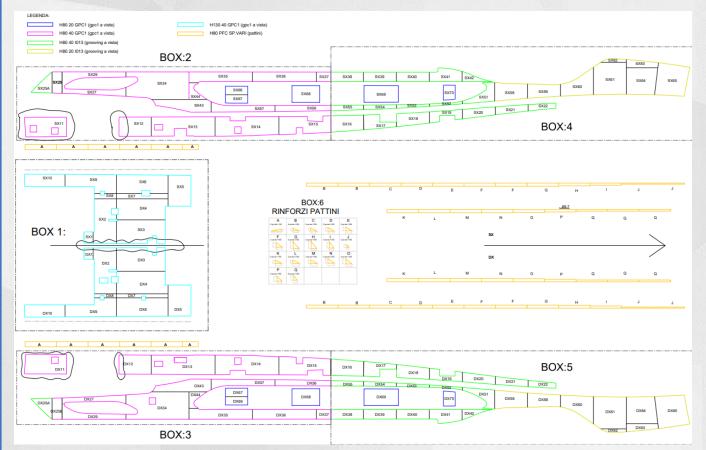


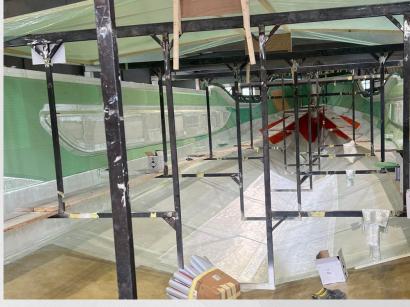


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PVC KITTING MATERIAL COMPOSITES

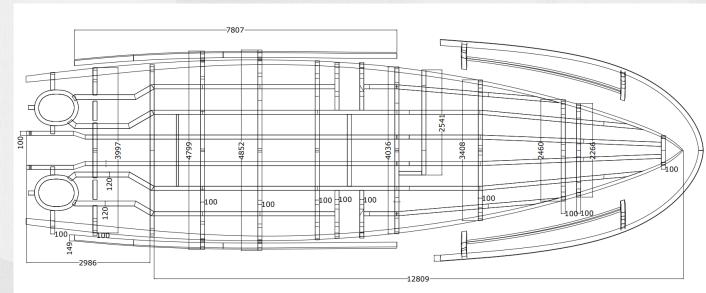




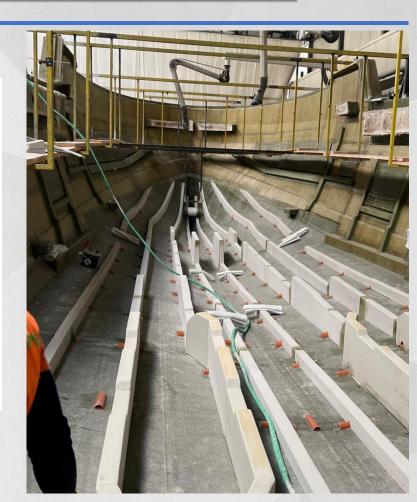




PUR KITTING MATERIAL COMPOSITES



Pur 30 kg/mq= 4.2 mc Pur 80 kg/mq= 0.5 mc

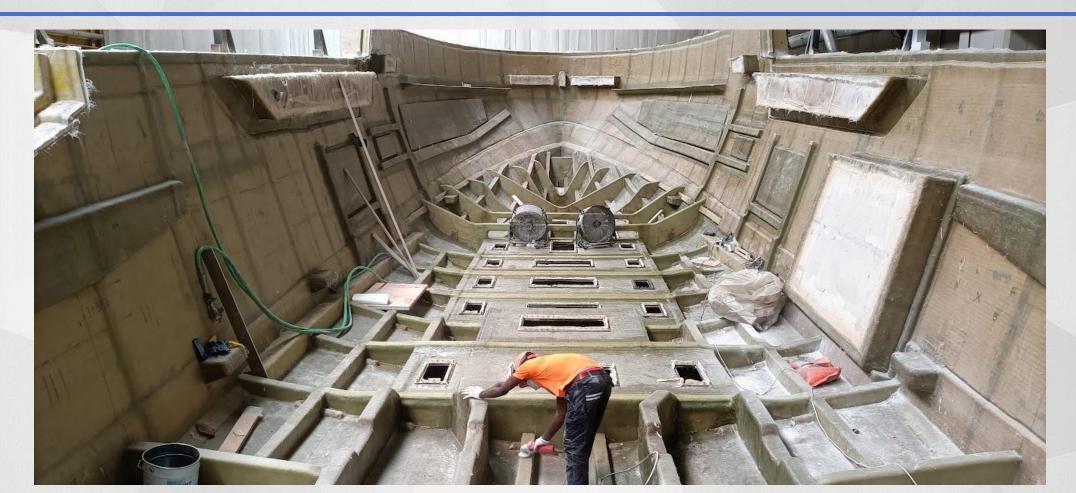




G C C Consulting & Service for Composites

organizzazione per la chimica e per la tecnologia innovativa dei materiali avanzati organization for chemistry and innovation technology of advanced materials

FULL KITTING



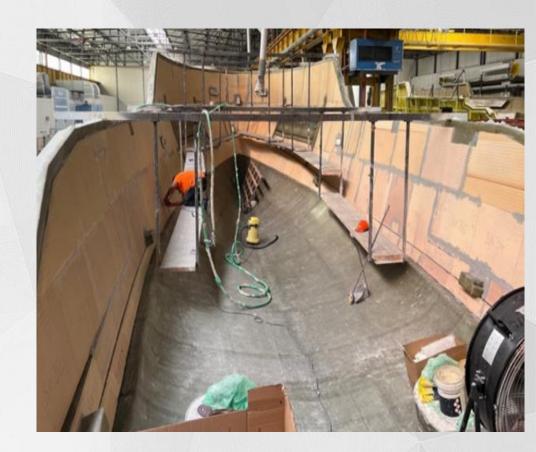




CASE STUDY - PVC KITTING YACHT 60 FT

ECONOMIC ANALYSIS - YACHT 60FT								
	Н	RATE €/H	€	MQ	MQ/H			
KIT	56	25	1.400€	101	1,8			
NO KIT	120	25	3.000€	101	0,8			

SAVING 1.600 €







CASE STUDY - KIT ADVANCED YACHT 110 FT

KIT TRADITIONAL				KIT ADVANCED		
KIT	MQ	RESIN ABSORPTION INDEX KG/MQ	KG	KIT	KG	
HP 80 30 GPC1	98,2	1,83	179,706	GPC1	693	
HM 100 GPC1	132	1,83	241,56	PF2	496	
HP 80 1013	71,6	5,44	389,504			
HM 100 I013	79	5,44	429,76			

Resin absorbed by the kit 1240,53

1189

GOING FROM THE TRADITIONAL KIT TO THE KIT ADVANCED THE NET WEIGHT SAVINGS IN RESIN ONA TOTAL OF 359 MQ OF APPLICATION ISEQUAL TO 744 KG (PF2) / 547 kg (GPC1).





WHY USE THE KIT?

The use of the kits reduces manpower hours, resin consumption and waste.

REDUCES COSTS AND WEIGHTS.



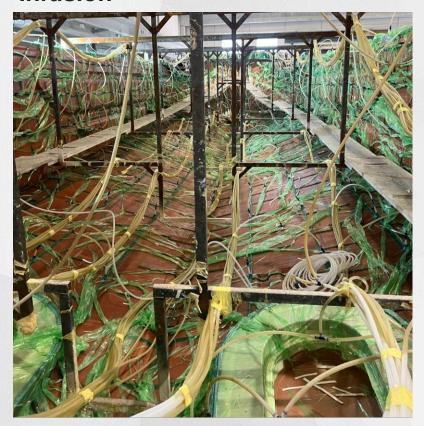
Infusion







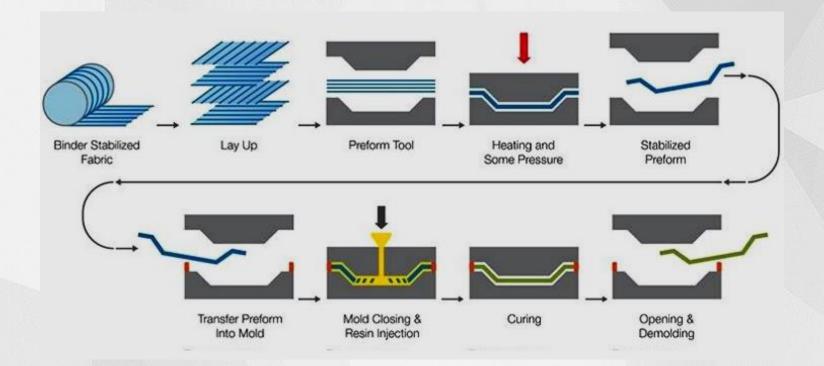
Infusion







RTM



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Production technologies

AUTOCLAVE







CONCLUSION

The future goal is to improve material properties, reduce costs and make production processes more efficient and sustainable.

- Create recyclable polymer matrix composites.
- To introduce nanomaterials into the polymer matrix to further improve the mechanical and thermal properties of the composites.



THANKS!..Questions?

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